

INVOICE



S&S Electric Motors, Inc.

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INVOICE NUMBER 821399
 INVOICE DATE 8/1/2025
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S 011294
 O NUTRIENT CONTROL SYSTEM
 L 130 INDUSTRIAL DRIVE
 D CHAMBERSBURG, PA 17201

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Customer Contact:

NET DUE 2,270.00

SALES REP	SHIP DATE	SHIP VIA	TERMS	JOB NO	TRANS ID
002			00	940569	00006079

CUSTOMER PO: 9648-LF PO RELEASE: MISC NUMBER:

NAMEPLATE DATA

MFG:CRIMAN; MOD.:TBM15-150; NOTES:STATOR ONLY; NOTES02:M13283

SPECIAL INSTRUCTIONS

REWIND

Heat shell and attempt to remove stator assy. – failed, allowed to cool, attempted again – failed, finally succeeded on the third attempt. This stator was extremely difficult to remove – one of the most difficult we have ever encountered from NCS. Strip old windings, take date & rewind motor. Varnish dip & bake new windings. Attempted numerous times to reinstall stator in housing, but it kept getting tight when it was about 2/3 of the way in. After careful investigation, we discovered that the iron core lamination stack was skewed in the middle. Concave on one side and convex on the opposing side, between .060-.075". Had to put the iron core in a press and straighten the lamination stack. Then reinsertion into outer shell went great. This all required more than the normal amount of time. Replace bearings on rotor (customer supplied). Not able to test run – customer only brought rotor and stator.

DESCRIPTION / NOTES	LINKED JOB ID	UNITS	QUANTITY	UNIT PRICE	EXTENSION
REWIND					2,180.00

Labor Subtotal 90.00

Material Subtotal 2,180.00

We appreciate your business.

TAXABLE	NONTAXABLE	FREIGHT	SALES TAX	MISC	TOTAL
0.00	2,270.00	0.00	0.00	0.00	2,270.00
PREPAYMENT	0.00			NET DUE	2,270.00

PAYMENT METHOD:

PAYMENT NO: