

PARTS LIST FOR 18.5KW/PO# 9030-INV
OUR TAG# 936931



PTS - 11-150, 15-150, 18.5-150
Pumps

Pos.	Code	Description	Pos.	Code	Description
1*	0.00649	Washer	45	1.00590	Plug
2*	1.00154	Screw	46	1.00136	Screw
3*	1.00472	Washer	47	1.00551	Key
4	0.00629	Support Blade	48	0.04328	Pump casing
5*	0.00630	Blade	49	1.00551	Key
6	1.00134	Screw	50	0.00776	Spiral conveyor 1
7	1.00525	Mechanical seal 1	51	1.00509/510	Washer
8*	0.02478	Impeller	52	1.00136	Screw
8*	0.02548	Impeller	53*	0.02411	Suction support
8*	0.01034	Impeller 1	54*	1.00389	Screw
9	1.00252	Snap ring	55*	1.01079	Screw
10	1.00508	Washer	57	0.02638	Gasket
11	1.00526	Mechanical seal 1	58	1.01810	Sheath 1
12	0.00642	Motor support	59	1.01811	Seal
13	1.00134	Screw	66	1.01356	Screw
14	1.00210	Bearing 1	67	1.01474	Cable ties
15	1.00260	Snap ring	68	1.00326	Tipped terminal
16	0.06489	Motor casing+Stator kW 11 - 4P	69	1.00503	Washer (Vertical version only)
16	0.06490	Motor casing+Stator kW 15 - 4P	70	1.00495	Grower washer
16	0.06491	Motor casing+Stator kW 18.5-4P			
17	0.00659	Shaft with rotor			
17	0.00660	Shaft with rotor			
17	0.00661	Shaft with rotor			
18	1.00280	Ring			
19	0.00643	Terminal strip plate			
20	1.00130	Screw			
21	1.00120	Screw			
22	0.02639	Cable gland			
23	1.01598	Cable			
24	1.00337	Eyelet terminal			
25	0.00778	Handle (Vertical execution only)			
26	1.00590	Plug			
27	1.00145	Screw (Vertical execution only)			
28	1.00403	Nut 6			
29	1.00465	Washer 6			
31	1.00120	Screw			
32	1.00462	Washer			
33	1.00190	Screw 1			
34	1.00460	Washer 1			
35	1.02224	Terminal strip 1			
36	0.06495	Vertical head cover			
36	0.06493	Horizontal head cover			
37	1.00282	OR ring 1			
38	1.00211	Bearing 1			
39	1.00261	Snap ring			
41	1.00665	Oil			
42	1.00313	OR ring 1			
43	0.00640	Bearing support			
44	1.00314	OR ring 1			

PLEASE NOTE QUANTITIES IN RED

TO REPAIR \$903.88
PRICE INCLUDES LABOR, STEAMING
& BAKING STATOR, NEW OIL.